MODE 0 AND MODE 1
ELECTRICAL WORK
RESTART AT PSC

JEFF MCGHEE, JIM LANG, MIKE EDELEN
CURRENT STATUS

What can we do, what is still on hold

- Restart plan included all Mode 0 and Mode 1 work
  - Compensatory actions are required, this is at a Laboratory level
    - Trained Qualified Electrical Worker Observer present for all Mode 1 work
    - QEW employees were reviewed by each division with a critical eye
      - Some upgraded
      - Some eliminated
  - Work authorization required
  - PSC Pre-Job briefing REQUIRED in ADDITION to Mode 1 checklist completed
  - Work Authorization from the line REQUIRED prior to start

<table>
<thead>
<tr>
<th>Mode</th>
<th>Description of Work</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Equipment or wiring is already in the electrically safe work condition</td>
</tr>
<tr>
<td>1</td>
<td>The task of placing the equipment or wiring into the electrically safe work condition including zero voltage verification</td>
</tr>
<tr>
<td>2</td>
<td>Performing only testing, measuring, troubleshooting, and/or calibration while energized (Includes visual inspection of energized enclosures)</td>
</tr>
<tr>
<td>3</td>
<td>Energized work and any task beyond mere testing, measuring, troubleshooting, and/or calibration; includes any manipulative work and any use of tools beyond that of a tester</td>
</tr>
</tbody>
</table>
SCHEDULING WORK

Group Leaders and Schedulers must

- Examine proposed work
  - Covered by a procedure, technical note (in ICMS), or WCD
    - That work is scoped as described
    - That hazards and controls are fully identified
    - That proper PPE is called out
    - That equipment needed is described
    - Level of QEW is proper for tasks

- Review the approval dates of the work document being used
  - IF complex LOTO is involved review the procedure being used in conjunction with the review above if separate procedure(s) are used
OBTAIN AUTHORIZATION

You may now proceed

- This is given once you have an approved process, procedure, work control document, technical note or work tool
- Line management, or designee, provides
  - Work direction
  - Work authorization
- Workers need to know
  - Limits of authorization (what scope is authorized)
  - Expectations to pause or stop work if
    - Scope creep begins
    - Hazards are different (can be a different location changes them)
    - Controls are ineffective or unworkable
    - Unclear of limitations of authorization, work direction or approved process
PRE-JOB BRIEFING

Just like our restart of operations authorization,

- PSC Pre-Job briefing form is completed
  - Mode 1 work MUST have indication that the ANL-1202, *Mode 1 Electrical Work Job Briefing* has been completed by checking the box
  - Name of the QEW Observer entered (field has been added)
  - In approved field enter name of the person who AUTHORIZED the work
    - For work supporting the APS Upgrade there may be two names
**Mode 1 Electrical Work Job Briefing**

*Follow ISM principles:* Define the scope of the work; Analyze the hazards; Develop and implement controls; Perform work within the controls; Feedback and improvement

- [ ] Extended duration from ______ to ______
- [ ] One-time use only

**Division:** Building: Room/Area: Person in Charge:

**Job supervisor/responsible engineer:** Date start: Expiration date:

**Description of work (Scope) to be done:**

**Description of circuit/equipment:**

**Electrically Safe Work Condition (NFPA-70E 2015, 120.1, 130.2, ESH 9.1)**

- [ ] Reference all applicable drawings, diagrams, identification tags, etc.
- [ ] Field verify the possible energy sources
- [ ] Determine all possible sources of electrical supply to the equipment including stored energy (capacitors, inductors, etc.)
- [ ] Simple LOTO: isolation device ID
- [ ] Complex LOTO (written procedure)

**Results of Shock Hazard Analysis (NFPA-70E 2015 130.4, LMS-PROC-321)**

- Maximum voltage: _____ Glove voltage rating: ___ (Inspect gloves before use, check certification date)
- Limited approach boundary: ___ (in.) Restricted approach boundary: ___ (in.)
- Insulated tools and equipment required

**Results of Arc Flash Hazard Analysis (NFPA-70E 2015 130.5, LMS-PROC-287)**

- Incident energy: ___ Cal/cm² Arc flash boundary: ___ (in.) Working distance: ___ (in.)
- Arc flash PPE category:
- Required additional PPE (list if required): ___

**Additional personnel:**

- [ ] Safety watch
- [ ] Additional person
- [ ] Observer

**Qualified electrical workers level ___** (must be trained per ESH 9.1.6, qualified, and have full knowledge of equipment)

- Capacitor training required as determined by JHQ

**Line manager must determine if the work is to be completed by skill of the worker or by procedure.**

- [ ] Skill of the worker
- [ ] Procedure required: Procedure no:

**APPROVALS:**

- Hazard analysis performed by: Sign & Date:
- ESH Coordinator: Sign & Date:
- Electrical SME: Sign & Date:
- Line Supervisor/Group Leader/Foreman: Sign & Date:
- Dept. Mgr or Line Mgr (For QEW Level 2 & 3) Sign & Date:

**Person in Charge (PIC) deliver the job briefing: must include the scope of work, hazard analysis and required controls.**

**Printed or typed name:** Sign & Date:

**Authorized Workers who have attended required job briefing by the person-in-charge:**

**Printed or typed name(s):** Signature(s) & Date(s):
### Electrical Safety Field Observation Checklist

**Observer MUST be from a different work group**

<table>
<thead>
<tr>
<th>Safety Observer</th>
<th>Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Job/Task Observed</td>
<td></td>
</tr>
</tbody>
</table>

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<thead>
<tr>
<th>Electrical Safety Touchpoints</th>
<th>Safety Observer Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>PART 1: DAILY PPE INSPECTION</strong></td>
<td></td>
</tr>
<tr>
<td>1. Voltage Glove Inspection</td>
<td>• Rubber stored with cuffs down in bag</td>
</tr>
<tr>
<td>• Properly stored upon arrival</td>
<td>• Class (00) 500vac-750vdc, (0) 1kvac-1.5kvdc, (1) 7.5kvac-11.25kvdc, (2) 17kvac-25.5kvdc, (3) 26.5kac-39,75kvdc, (4) 36kvac-54kvdc</td>
</tr>
<tr>
<td>• Voltage class (max usage and max test) and type</td>
<td>• 6-month period of use; retest after 6 months</td>
</tr>
<tr>
<td>• Inspection date and serial number</td>
<td>• Reference LMS-PROC-253</td>
</tr>
<tr>
<td>• Visual inspection inside and out</td>
<td></td>
</tr>
<tr>
<td>• Glove inflation test</td>
<td>• Look for NRTL and double-insulating symbols.</td>
</tr>
<tr>
<td>• Leather glove inspection</td>
<td>• Verify Category Rating III or IV.</td>
</tr>
<tr>
<td>• Cotton liner inspection</td>
<td>• Visually inspect the leads for damaged insulation, and the case for cracks and damage.</td>
</tr>
</tbody>
</table>

**Certain meters have the capability to check the internal fuse when reading amps.** Check fuse condition by following:

- Set meter to Ω.
- Plug lead into the V port and insert in the A port. Reading should be near 0.
- If there is an mA port, insert the lead. Reading should be near 10k.
- An OL reading in either case indicates a blown fuse.

2. Voltage Meter & Tools Inspection
   - Category rating
   - Inspection of leads
   - Inspection of meter
   - Test meter fuses
   - Perform live test of meter
   - Understand meter indications
   - Verify rating of insulated tools
   - Check physical condition of insulated tools

3. Arc Flash PPE Inspection
   - ATPV or Ebt Rating
   - Condition of clothing
   - Condition of faceshield/hood
   - Condition/Rating of hard hat
   - Safety Glasses
   - Boots
   - Hearing Protection

   • Inspect arc flash PPE before each use.
   • Look for damage such as rips, cuts, abrasion, scratches, cracks, and perforations.
   • Verify rating of hard hat E rated 20kv. G rated is general use 2.2kv rated.
   • Canal insert for hearing protection.
<table>
<thead>
<tr>
<th>Level of Qualified Electrical Worker</th>
<th>Job Briefing and Documentation Requirements</th>
<th>Mode of work (0, 1) Note 1.</th>
<th>Review (R)/Approval (A) Required</th>
<th>Independent Observer (Additional Qualified Person) Requirements for Field Observations (Y/N). Note 2.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Level 1 QEW</strong></td>
<td>• <strong>60 Hz AC:</strong>&lt;br&gt;  &lt;ul&gt;&lt;li&gt; &lt;span class=&quot;math-container&quot;&gt;(&lt; 230 \text{ volts}; \text{ transformer } &lt; 125 \text{ kVA} ) (or no arc flash hazard)&lt;/span&gt;&lt;/li&gt;&lt;/ul&gt;  &lt;ul&gt;&lt;li&gt; DC and Batteries:&lt;br&gt;  &lt;ul&gt;&lt;li&gt; &lt;span class=&quot;math-container&quot;&gt;( \geq 100 \text{ volts and available short circuit current } \leq 500 \text{ amps} ) &lt;/span&gt;&lt;/li&gt;&lt;/ul&gt;&lt;/li&gt;&lt;/ul&gt;  &lt;ul&gt;&lt;li&gt; Capacitors:&lt;br&gt;  &lt;ul&gt;&lt;li&gt; &lt;span class=&quot;math-container&quot;&gt;(&lt; 400 \text{ volts and } &lt; 10,000 \text{ J} ) &lt;/span&gt;&lt;/li&gt;&lt;/ul&gt;&lt;/li&gt;&lt;/ul&gt;  &lt;ul&gt;&lt;li&gt; Sub-RF and RF:&lt;br&gt;  &lt;ul&gt;&lt;li&gt; &lt;span class=&quot;math-container&quot;&gt;( \leq 250 \text{ volts and } \leq 500 \text{ amps} ) &lt;/span&gt;&lt;/li&gt;&lt;/ul&gt;&lt;/li&gt;&lt;/ul&gt;</td>
<td>• Verbal Job Briefing including scope of the work and review of LO/TO (No written documentation required)&lt;br&gt;  • ANL Mode 1 Electrical Work Job Briefing Form&lt;br&gt;  • Procedure for all complex LO/TO</td>
<td>Mode 0</td>
<td>• QEW 1 or 2 (R)&lt;br&gt;  • Line Supervisor or Foremen (Verbal Approval) (A)&lt;br&gt;  • NO, Not Required</td>
</tr>
<tr>
<td><strong>Level 2 QEW</strong></td>
<td>• <strong>60 Hz AC:</strong>&lt;br&gt;  &lt;ul&gt;&lt;li&gt; &lt;span class=&quot;math-container&quot;&gt;( \leq 600 \text{ volts} ) &lt;/span&gt;&lt;/li&gt;&lt;li&gt; &lt;span class=&quot;math-container&quot;&gt;( &gt; 600 \text{ volts that is of facility (not utility) type} ) &lt;/span&gt;&lt;/li&gt;&lt;/ul&gt;  &lt;ul&gt;&lt;li&gt; DC and Batteries: Any&lt;br&gt;  • Capacitors: Any&lt;br&gt;  • Sub-RF and RF: Any&lt;/li&gt;&lt;/ul&gt;</td>
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<td>Mode 0</td>
<td>• QEW 2 (R)&lt;br&gt;  • Line Supervisor or Foremen (Verbal Approval) (A)&lt;br&gt;  • NO, Not Required</td>
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<td><strong>Level 2 QEW</strong></td>
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<td>Mode 1</td>
<td>• ESH Coordinator (R)&lt;br&gt;  • Electrical SME (R)&lt;br&gt;  • Line Supervisor, Group Leader or Foreman (R)&lt;br&gt;  • Department Manager or Line Manager (A)&lt;br&gt;  • YES (Two-person and independent observer)&lt;br&gt;  • Complete Electrical Safety Field Observation Checklist</td>
</tr>
</tbody>
</table>
- **Mode 0** – Equipment or wiring has already been placed in the electrically safe work condition.

- **Mode 1** – The work is to place the equipment or wiring in the de-energized electrically safe work condition including zero voltage verification (ZVV).
  
  - Note 1: Cord and plug equipment may be placed in the electrically safe work condition (Mode 0) by unplugging and controlling the sole plug so it cannot be plugged in, as long as there is no stored hazardous energy inside the unit and the cord and plug is the only source of hazardous energy to the unit. **THIS DOES NOT REQUIRE AN ANL Mode 1 Electrical Work Job Briefing Form.**

  - Note 2: The Independent Observer must have completed Electrical Safety Observer training and should be a QEW outside of the group that planned the work. If this is not feasible, the line manager must approve the observer. The observer must be qualified to the appropriate level per LMS-POL-69 and is an addition to the number of workers required by the applicable LMS Procedure for the work.

  - Note 3: When two persons are required review the applicable LMS Procedure to determine if the person is required to be a safety watch or an additional person. Electrical LMS Policies and Procedures are listed below for reference.

    - Argonne ESH-9.1, Electrical Safety Program – General Electrical Safety
    - Argonne ESH-9.2, Electrical Safety Program – Electrical Worker Safety
    - Argonne ESH-7.1, Lockout/Tagout Program
    - Argonne LMS-PROC-185, Simple Lockout/Tagout
    - Argonne LMS-PROC-208, Determining Work Controls for Electrical Work on Batteries
    - Argonne LMS-PROC-230, Determining Work Controls for Electrical Work on 60 Hz AC
    - Argonne LMS-PROC-248, Determining Work Controls for Electrical Work on DC
    - Argonne LMS-PROC-249, Determining Work Controls for Electrical Work on Capacitors
    - Argonne LMS-PROC-250, Determining Work Controls for Electrical Work on AC Other Than 60 Hz
    - Argonne LMS-PROC-253, Testing, Procuring, and Using Voltage-Rated Gloves
    - Argonne LMS-PROC-287, Performing an Electrical Arc Flash Risk Assessment
    - Argonne LMS-PROC-294, Performing Electrical Work Involving Shared Neutrals
    - Argonne LMS-PROC-321, Performing an Electrical Shock Risk Assessment
QUESTIONS

Contact your supervisor or ESH Coordinator

- There are other resources available to us
  - Electrical SME’s
  - Electrical Safety Committee members
  - Authority Having Jurisdiction (Mike Edelen)
  - Infrastructure Services staff

- If you aren’t sure DON’T proceed, this is not an option, it is an EXPECTATION
  - Pause work
  - Ask for direction
  - Call for assistance